

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 18/08/2008 3:43:53 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FWD BLADE FOLD ASSY WELDMENT

Job Number: 41362

Part Number: PB674300107

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PB6743001201 Square Tubing



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)
Square Tubing
batch: B40592

PPL 08-10-20

7.0 PB6743001203 Square Tube



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)
Square Tube
batch: B41789

PPL 08-10-20

8.0 PB6743001207 Square Tube



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)
Square Tube
batch: B40593 → 1 B41203 → 1 42603 x 1

PPL 08-10-20

9.0 PB6743001219 Angled Male Eye



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)
Angled Male Eye
batch: 40041

PPL 08-10-20

10.0 D34405 Contoured Detent Clip Base



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)
Contoured Detent Clip Base
batch: B41203

PPL 08-10-20

11.0 D34407 Detent Clip Base



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)
Detent Clip Base
batch: 323735 → 1 B41204 → 1

* gone to Malabar
→ how's pulled
→ Acpc not
cosy

12.0 D344015 Contoured Male Eye



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)
Contoured Male Eye
batch: B41202

PPL 08-10-20

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Description :

13.0 LARGE FAB 1



LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1- assemble parts on jig DT8813 and weld as per dwg PB67-43001

*** ensure no burn thru after welding in tube -205 and -197 only where bushing -265 ***

PL 08/10/20 X2

14.0 QC9



VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

08/10/21 (2)

15.0 QC5



INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/10/21 (2)

16.0 POWDER COATING



POWDER COATING



M102316

X2

Comment: POWDER COATING

mask inside of D3440-5, D3440-7 and D3440-15 prior to paint

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME: *11:00*

OVEN TEMPERATURE: *323°F*

FINISH TIME: *11:30*

m-1 08/10/21

17.0 QC3



INSPECT POWDER COAT/CHEMICAL CONVERSION



(2)

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

F2 08/10/21

18.0 PACKAGING 1



PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *Assy PB674300-01 B41290*

19.0 QC21



FINAL INSPECTION/W/O RELEASE



08/10/21 X2

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



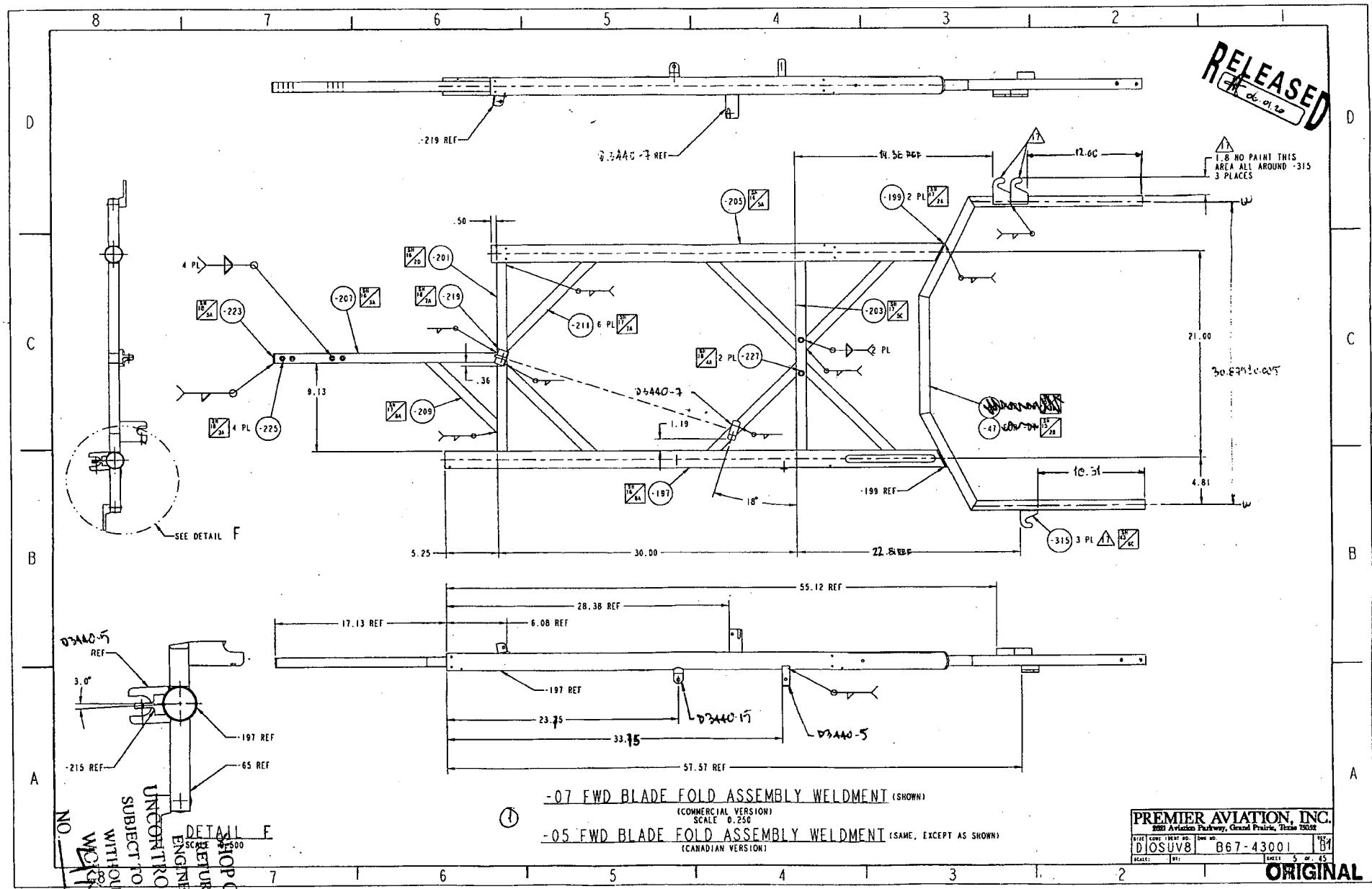
MF 08-10-21

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NO.	WE 19305	DETAIL	
		SCAT	RETURNT
UNCONTROLLED COPY		F	
SUBJECT TO AMENDMENT		COPY	
WITHOUT NOTICE		P-500	
WITH READER		ENGINEERING	

-07 FWD BLADE FOLD ASSEMBLY WELDMENT (SHOWN)
(COMMERCIAL VERSION)

-05 FWD BLADE FOLD ASSEMBLY WELDMENT (SAME, EXCEPT AS SHOWN)

PREMIER AVIATION, INC.
2000 Aviation Parkway, Grand Prairie, Texas 75052
B742 C00147001 D0001 B67-43001 N11

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